Data Sheet

Customer:	
Product:	Automotive Grade Chip Resistor (Wide Terminal) – CRW..A Series
Size:	0508/0612/1020/1225
Issued Date:	29-Nov-24
Edition:	REV.A7



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29-Nov-24	29-Nov-24	29-Nov-24		
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Automotive Grade Chip Resistor (Wide Terminal)-CRW..A Series



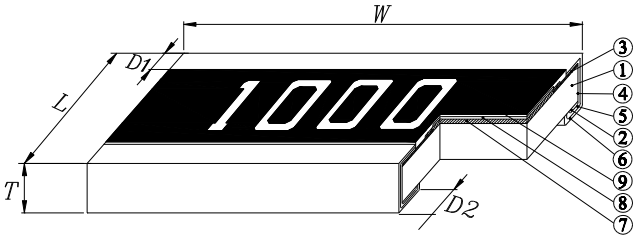
Scope

—This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

Features

—AEC-Q200 Qualified
—Highly reliable multilayer electrode construction
—Compatible with all soldering process
—100% CCD inspection

Construction



Applications

—Automotive Industry
—Telecommunication Equipments
—Radio and Tape Recorders, TV Tuners
—Digital Cameras, Watches, Pocket Calculators
—Computers, Instruments
—Medical Equipment

①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Primary Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Secondary Overcoat

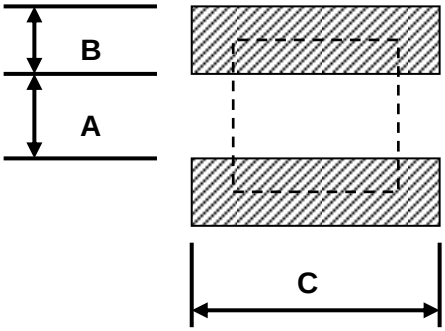
Dimensions

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)
CRW08	0508	1.25±0.10	2.00±0.10	0.55±0.10	0.30±0.15	0.30±0.15
CRW08(Jumper)					0.20±0.15	
CRW62	0612	1.55±0.10	3.00±0.15	0.55±0.10	0.25±0.15	0.40±0.15
CRW62(Jumper)						
CRW20	1020	2.45±0.15	5.00±0.10	0.60±0.15	0.35±0.20	0.70±0.20
CRW20(Jumper)					0.45±0.20	
CRW25	1225	3.20±0.20	6.40±0.15	0.65±0.15	0.40±0.20	1.10±0.20
CRW25(Jumper)					0.50±0.20	0.70±0.20

■Part Numbering

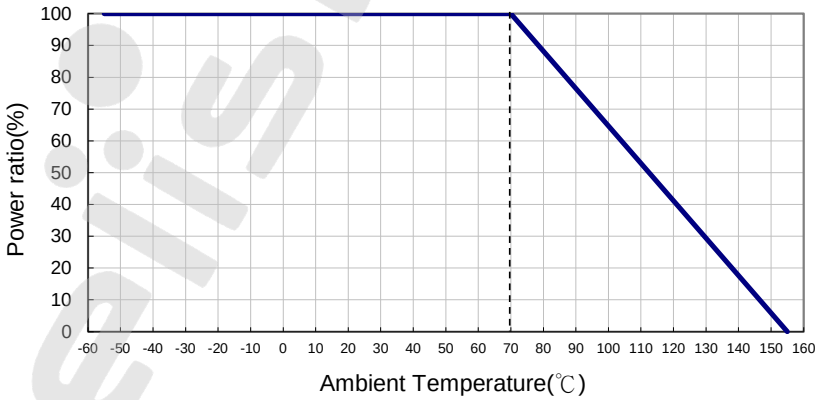
CRW	25	F	C	4	---20R
Product Type	Dimensions	Resistance Tolerance	Function Code	Packaging Code	Resistance
CRW	08: 0508 62: 0612 20: 1020 25: 1225	D: ±0.5% F: ±1% J: ±5%	A: Automotive Grade C: High Power & Automotive Grade U: Ultra High Power & Automotive Grade	4: 7" Reel 4Kpcs 7: 7" Reel 5Kpcs	- - -20R: 20Ω - - - 1R2: 1.2Ω - - - -0R: 0Ω "-" to fill up 6 spaces

■Recommend Land Pattern

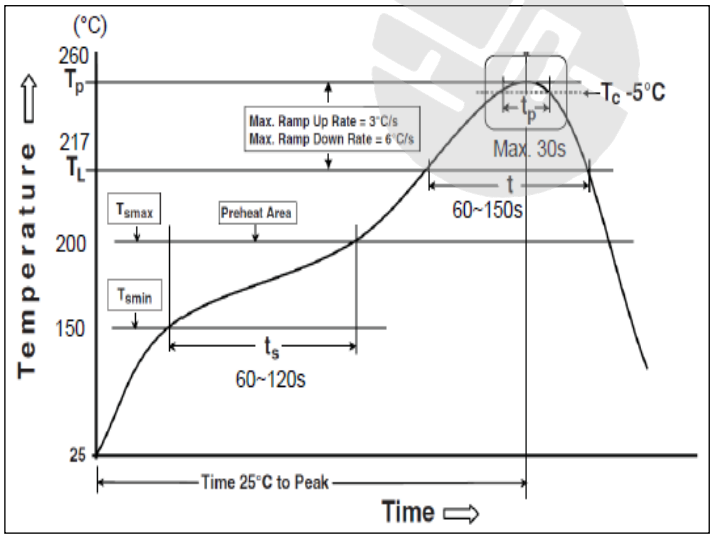


Type	A (mm)	B (mm)	C (mm)
CRW08	0.55	0.90	2.00
CRW62	0.70	0.80	3.20
CRW20	1.00	1.20	5.00
CRW25	1.00	2.00	7.00

■Derating Curve

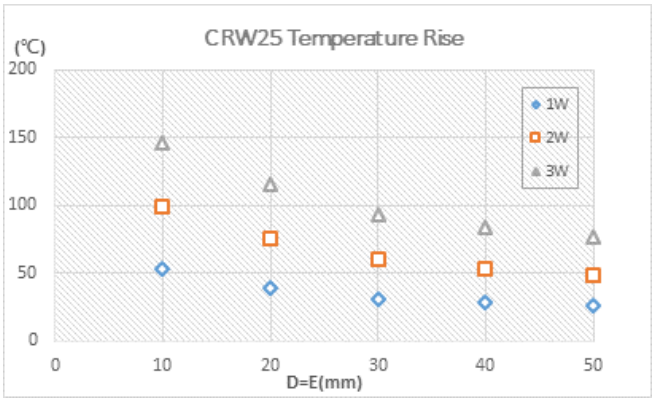


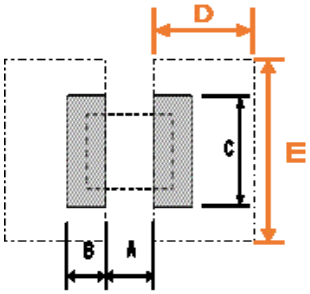
■Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	**Pb-Free Assembly**
Preheat Min. Temperature (Tsmin) Max Temperature (Tsmax) Preheating time (ts) from (Tsmin to Tsmax)	 150 °C 200 °C 60-120 seconds
Ramp-up rate (T_L to Tp)	3 °C/second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217 °C 60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5 °C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to T_L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■Temperature Rise





＊FR4 copper board, 35μm of copper pad thickness

■Standard Electrical Specifications

Item / Type	Power Rating at 70℃	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range ±0.5% (E24,E96)	Resistance Range ±1% (E24,E96)	Resistance Range ±5% (E24)	TCR (PPM/℃)
CRW08 (0508)	0.75W	-55 ~ +155°C	200V	400V	1Ω – 9.76Ω			±150
					10Ω – 1MΩ			±100
CRW62 (0612)	1W	-55 ~ +155°C	200V	400V	1Ω – 1MΩ			±100
CRW20 (1020)	1.5W	-55 ~ +155°C	200V	400V	1Ω – 9.76Ω			±150
					10Ω – 1MΩ			±100
CRW25 (1225)	2W	-55 ~ +155°C	200V	400V	1Ω – 29.4Ω			±200
					30Ω – 1MΩ			±100

■High Power Rating Electrical Specifications

Item / Type	Power Rating at 70℃ Jumper Rated Current	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range ±0.5% (E24,E96)	Resistance Range ±1% (E24,E96)	Resistance Range ±5% (E24)	TCR (PPM/℃)
CRW08 (0508)	1W	-55 ~ +155°C	200V	400V	1Ω – 9.76Ω			±150
					10Ω – 1MΩ			±100
	Jumper: 5A				-		0Ω(<10mΩ)	-
CRW62 (0612)	1.5W	-55 ~ +155°C	200V	400V	1Ω – 1MΩ			±100
	Jumper: 6A				-		0Ω(<10mΩ)	-
CRW20 (1020)	2W	-55 ~ +155°C	200V	400V	1Ω – 9.76Ω			±150
					10Ω – 1MΩ			±100
	Jumper: 10A				-		0Ω(<10mΩ)	-
CRW25 (1225)	3W	-55 ~ +155°C	200V	400V	1Ω – 29.4Ω			±200
					30Ω – 1MΩ			±100
	Jumper: 12A				-		0Ω(<10mΩ)	-

■Ultra High Power Rating Electrical Specifications

Item / Type	Power Rating at 70℃	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range			TCR (PPM/℃)
					±0.5% (E24,E96)	±1% (E24,E96)	±5% (E24)	
CRW62 (0612)	2W	-55 ~ +155°C	200V	400V	1Ω – 1MΩ			±100

Operating Voltage=$\sqrt{}$(P*R) or Max. Operating Voltage listed above, whichever is lower.
Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. Overload Voltage listed above, whichever is lower.
■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■Environmental Characteristics

Item	Requirement	Test Method
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	**JIS-C-5201-1 4.8** **IEC-60115-1 4.8** At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	**JIS-C-5201-1 4.13** **IEC-60115-1 4.13** 6.25*rated power or Max. Overload Voltage whichever is lower for 5 seconds Ultra High Power:5*rated power for 5 seconds
Insulation Resistance	≥10G	**JIS-C-5201-1 4.6** **IEC-60115-1 4.6** Max. Overload Voltage for 1 minute
Operational Life	±(1.0%+0.10Ω)	**MIL-STD-202 Method 108** Condition D Steady State TA=125°C at derated power. Measurement at 24±4 hours after test conclusion.
Biased Humidity	±(1.0%+0.10Ω)	**MIL-STD-202 Method 103** 1000 hrs 85°C/85%RH 10% of operating power. (≦100 V)
High Temperature Exposure	±(1.0%+0.05Ω)	**MIL-STD-202 Method 108** at +155°C for 1000 hrs
Board Flex	±(1.0%+0.05Ω)	**AEC-Q200-005** Bending once for 60 seconds 3mm
Solderability	95% min. coverage	**JIS-C-5201-1 4.17** **IEC-60115-1 4.17** **J-STD-002** 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	**MIL-STD-202 Method 210** 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover	**JIS-C-5201-1 4.7** **IEC-60115-1 4.7** 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≦5% Total leaching area ≦ 10%	**JIS-C-5201-1 4.18** **IEC-60068-2-58 8.2.1** 260±5°C for 30 seconds

Item	Requirement	Test Method
Temperature Cycling	±(0.5%+0.05Ω)	**JESD22 Method JA-104** -55°C to +125°C, 1000 cycles
Mechanical Shock	±(0.25%+0.05Ω)	**MIL-STD-202 Method 213** Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	±(0.5%+0.05Ω)	**MIL-STD-202 Method 204** 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	±(3%+0.05Ω)	**AEC-Q200-002** Human body model: 2KV
Resistance to Solvents	No visible damage on appearance and marking.	**MIL-STD-202 Method 215** Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.
Terminal Strength	No broken	**AEC-Q200-006** Force of 1.8kg for 60 seconds.
Flammability	No ignition of the tissue paper or scorching or the pinewood board	**UL-94** V-0 or V-1 are acceptable. Electrical test not required.
Sulfur Test	△R±1%	**EIA-977 (Condition A)** 60±2°C, no power rating for 500 hrs.

RCWV(Rated Continuous Working Voltage)=√(P*R) or Max. Operating Voltage whichever is lower.

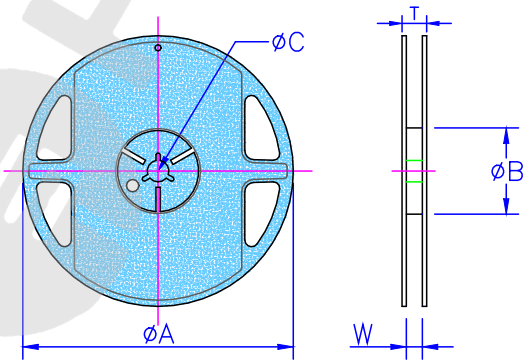
* not include Jumper(0Ω)

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

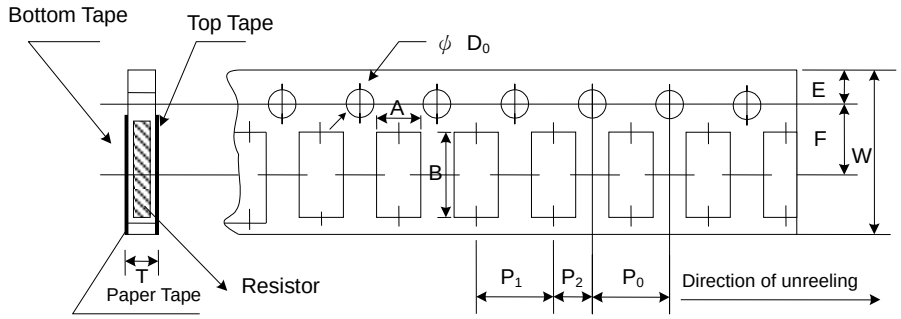
■Packaging

Reel Specifications & Packaging Quantity



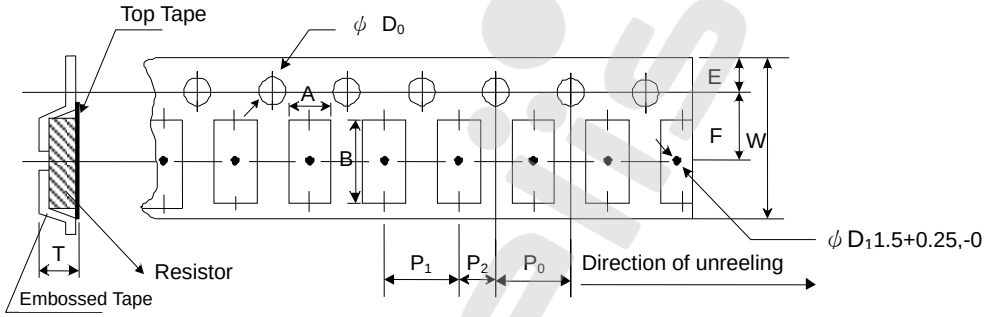
Type	Packaging Quantity		Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
CRW08 CRW62	Paper	5K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
CRW20 CRW25	Embossed	4K	12mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.5	13.0±0.5	15.5±0.5

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
CRW08	1.60±0.10	2.40±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
CRW62	1.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10

Embossed Plastic Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
CRW20	2.80±0.15	5.40±0.20	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.55+0.10	1.00±0.20
CRW25	3.50±0.10	6.70±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.55+0.10	1.00±0.20

■Marking

1% for 0508/0612/1020/1225: 4 digits marking

Example:

Resistance	20Ω	100Ω	1KΩ
Marking	20R0	1000	1001

5% for 0508/0612/1020/1225: 3 digits marking in E24

Example: 101=100Ω 102=1KΩ (1^{st} and 2^{nd} are E24 code and 3^{rd} code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A	Oct 30, 2020	-	- New product release
Version A1	Nov 23, 2020	-	Increase 1020/0508/0612 size and High power specifications
Version A2	Mar 10, 2021	-	- Increase 1020/0508/0612 Standard Electrical Specifications - Modify Soldering Condition
Version A3	Nov 15, 2021	-	- Increase the shelf life description
Version A4	Feb 15, 2022	-	- Derating Curve changes the temperature range
Version A5	Jun 15, 2022	-	- Modify Soldering Condition
Version A6	Jul 08, 2024	-	- Modify the descriptions in the Features
Version A7	Nov 29, 2024	-	- Increase 0612 Ultra High Power