Data Sheet

Customer:	
Product:	Automotive Grade Anti-Sulfurated Thick Film Array Chip Resistor – AS42..A / AS21..A / AS41..A
Size:	0402x4 / 0201x2 / 0201x4
Issued Date:	08-Jul-25
Edition:	REV.A5

RoHS Compliant

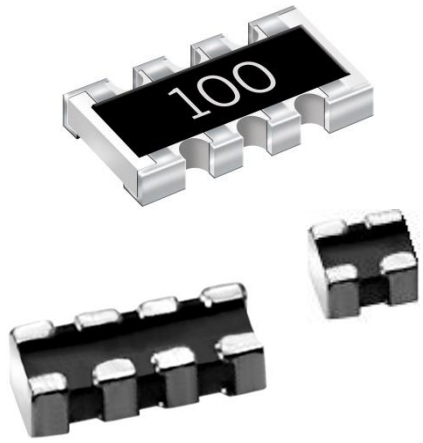
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08-Jul-25	08-Jul-25	08-Jul-25		
Alice Hsiao	***Susan Huang***	***Susan Huang***		

Automotive Grade Anti-Sulfurated Thick Film Array Chip Resistor



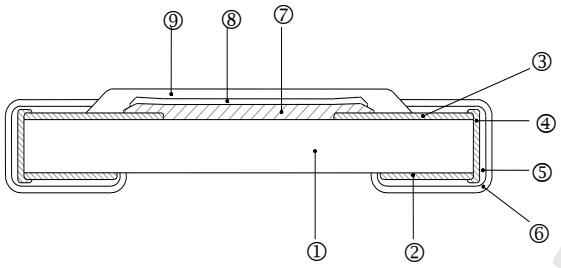
Scope

– This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

Features

– Special construction to prevent sulfuration in a sulfur containing environment
– Reduction of assembly costs and matching with placement machines
– Reliability, high quality
– Suitable for IR reflow soldering
– AEC-Q200 Qualified
– 100% CCD inspection
– MSL: Level 1

Construction

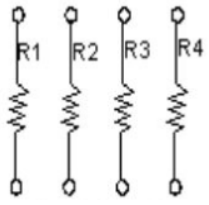


①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Primary Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Secondary Overcoat

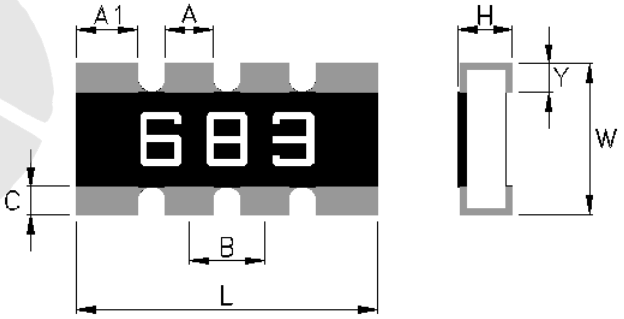
Applications

– High-end Computer
– Industrial Equipment
– Automatic Equipment Controller
– Medical Equipment
– High-end Multimedia Electronics
– Outdoor Electronic Applications

Equivalent Circuit Diagram

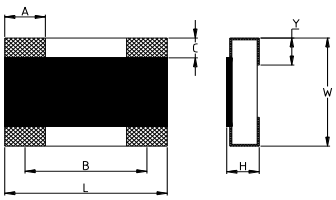


AS42

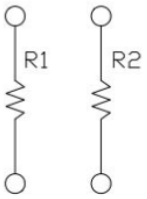


Dimensions

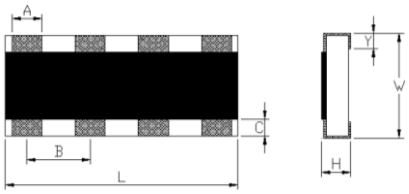
Type	Number of Resistors	L (mm)	W (mm)	H (mm)	A1 (mm)	A (mm)	B (mm)	C (mm)	Y (mm)	Weight (g) (1000pcs)
AS42	4	2.00±0.10	1.00±0.10	0.45±0.10	0.40±0.10	0.30±0.10	0.50±0.05	0.22±0.15	0.22±0.15	3.1



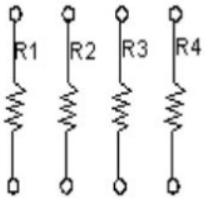
AS21



AS21



AS41



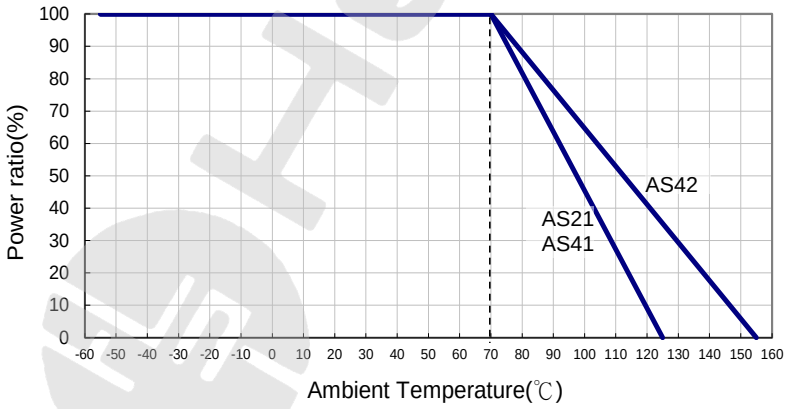
AS41

Type	Number of Resistors	L (mm)	W (mm)	H (mm)	A (mm)	B (mm)	C (mm)	Y (mm)	Weight (g) (1000pcs)
AS21	2	0.80±0.10	0.60±0.10	0.35±0.10	0.30±0.10	0.50±0.10	0.15±0.10	0.15±0.10	0.5
AS41	4	1.40±0.10	0.60±0.10	0.35±0.10	0.20±0.10	0.40±0.10	0.10±0.07	0.15±0.05	0.8

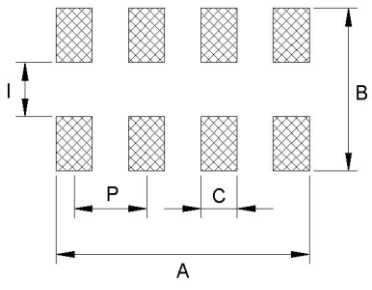
■Part Numbering

AS	42	J	T	F	1000	A
Product Type	Dimensions	Resistance Tolerance	Packaging Code	TCR (PPM/℃)	Resistance	Making
	42: 0402x4 21: 0201x2 41: 0201x4	J: ±5% F: ±1%	T: 7"Taping Reel V:10"Taping Reel W:13"Taping Reel	F: ±200	1000: 100Ω 1002: 10KΩ 2201: 2.2KΩ 1003: 100KΩ	A: Automotive Grade

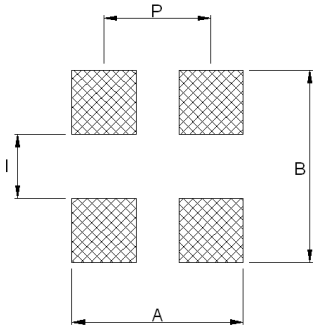
■Derating Curve



■Recommend Land Pattern



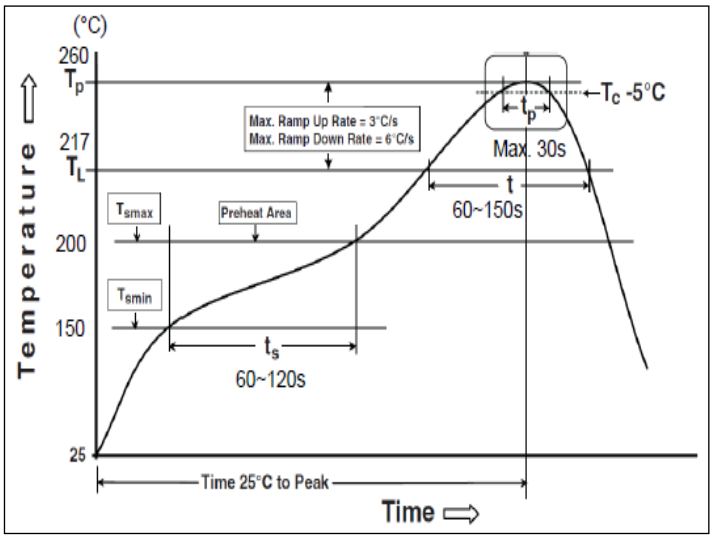
AS41/AS42



AS21

Type	A (mm)	B (mm)	C (mm)	I (mm)	P (mm)
AS42	2.10	1.80	0.30	0.50	0.50
AS21	0.80	0.90	--	0.30	0.50
AS41	1.40	0.90	0.20	0.30	0.40

■Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	**Pb-Free Assembly**
Preheat Min. Temperature (Tsmin) Max Temperature (Tsmax) Preheating time (ts) from (Tsmin to Tsmax)	 150 °C 200 °C 60-120 seconds
Ramp-up rate (T_L to Tp)	3 °C/second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217 °C 60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5 °C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to T_L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■Standard Electrical Specifications

Item / Type	Power Rating at 70ºC Jumper Rated Current	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Number of Resistors	Resistance Range		TCR (PPM/ºC)
						±1% (E24,E96)	±5% (E24)	
AS42	1/16W	-55 ~ +155°C	25V	50V	4	10Ω - 1MΩ	1Ω - 1MΩ	±200
AS21	1/32W	-55 ~ +125°C	12.5V	25V	2	-	3Ω – 9.1Ω	±300
						10Ω - 1MΩ		±200
AS41	1/32W	-55 ~ +125°C	12.5V	25V	4	10Ω - 1MΩ		±200

Operating Voltage=$\sqrt{}$(P*R) or Max. Operating Voltage listed above, whichever is lower.
Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. Overload Voltage listed above, whichever is lower.
■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■Environmental Characteristics

Item	Requirement		Test Method
	±1%	±5%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		**JIS-C-5201-1 4.8** **IEC-60115-1 4.8** At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	±(2.0%+0.05Ω)	**JIS-C-5201-1 4.13** **IEC-60115-1 4.13** RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G		**JIS-C-5201-1 4.6** **IEC-60115-1 4.6** Max. Overload Voltage for 1 minute
Operational Life	±(2.0%+0.10Ω)	±(3.0%+0.10Ω)	**MIL-STD-202 Method 108** Condition D Steady State TA=125°C at derated power. Measurement at 24±4 hours after test conclusion.

Item	Requirement		Test Method
	±1%	±5%	
Biased Humidity	±(2.0%+0.10Ω)	±(3.0%+0.10Ω)	**MIL-STD-202 Method 103** 1000 hrs 85°C/85%RH 10% of operating power (≦100V)
High Temperature Exposure	±(1.0%+0.05Ω)	±(1.5%+0.10Ω)	**MIL-STD-202 Method 108** at +155°C/+125°C for 1000 hrs
Board Flex	±(1.0%+0.05Ω)	±(1.0%+0.05Ω)	**AEC-Q200-005** Bending once for 60 seconds with 3mm
Solderability	95% min. coverage		**JIS-C-5201-1 4.17** **IEC-60115-1 4.17** 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	**MIL-STD-202 Method 210** 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover		**JIS-C-5201-1 4.7** **IEC-60115-1 4.7** 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≦5% Total leaching area ≦ 10%		**JIS-C-5201-1 4.18** **IEC-60068-2-58 8.2.1** 260±5°C for 30 seconds
Temperature Cycling	±(0.5%+0.05Ω)	±(1.5%+0.05Ω)	**JESD22 Method JA-104** -55°C to +125°C, 1000 cycles
Mechanical Shock	±(0.25%+0.05Ω)	±(1.0%+0.05Ω)	**MIL-STD-202 Method 213** Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	**MIL-STD-202 Method 204** 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	±(1%+0.05Ω)		**AEC-Q200-002** Human body, 0.5KV
Resistance to Solvents	No visible damage on appearance and marking.		**MIL-STD-202 Method 215** Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.
Terminal Strength	No broken		**AEC-Q200-006** Force of 1.8kg for 60 seconds.
Flammability	No ignition of the tissue paper or scorching or the pinewood board		**UL-94** V-0 or V-1 are acceptable. Electrical test not required.
Sulfur Test	△R±1%	△R±5%	**EIA-977 (Condition B)** 105±2°C, no power rating for 750 hrs.

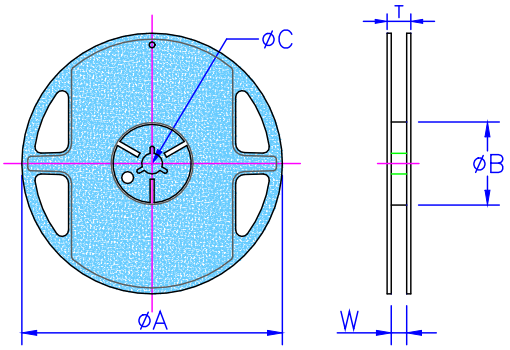
RCWV(Rated Continuous Working Voltage)=√(P*R) or Max. Operating Voltage whichever is lower.

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

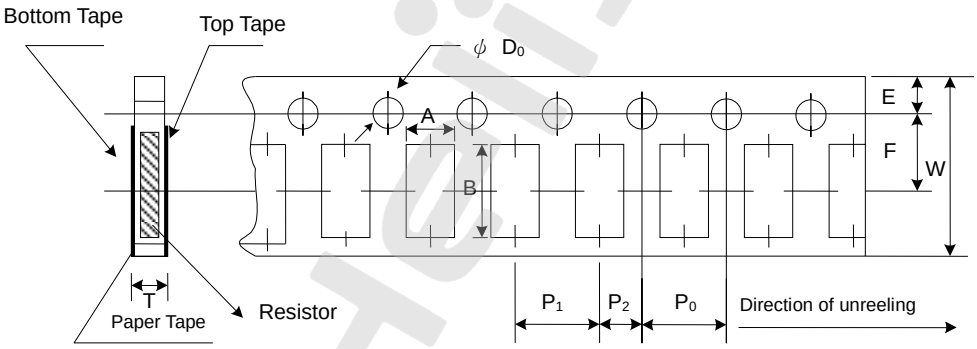
■Packaging

Reel Specifications & Packaging Quantity



Type	Packaging Quantity		Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
AS42	Paper	10K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		20K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		40K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
AS21 AS41	Paper	10K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
AS42	1.20±0.1	2.20±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	2.0±0.05	1.50+0.1,-0	0.70±0.1
AS21	0.77±0.05	0.97±0.05	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	2.0±0.05	1.50+0.1,-0	0.50±0.1
AS41	0.77±0.05	1.57±0.05	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	2.0±0.05	1.50+0.1,-0	0.50±0.1

■Marking

No Marking for AS21/AS41

1% for AS42 : 4 digits marking (non-including E24 series)

Example:

Resistance	102Ω	2.49KΩ	49.9KΩ	121KΩ
marking	1020	2491	4992	1213

1% & 5% for AS42 : 3 digits marking in E24

Example: 101=100Ω 102=1KΩ (1st and 2nd are E24 code and 3rd code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A	Mar 10, 21	-	- New product release
Version A1	Nov 15, 2021	-	- Increase the shelf life description
Version A2	Feb 15, 2022	-	- Derating Curve changes the temperature range
Version A3	Jun 15, 2022	-	- Modify Soldering Condition
Version A4	Jul 08, 2024	-	- Modify the descriptions in the Features
Version A5	Jul 08, 2025	-	- Modify the descriptions in the Features - EOL for AS43..A Series