Data Sheet

Customer:	
Product:	Anti-Sulfurated Thick Film Flat Array Chip Resistor - ASF Series
Size:	0402x4 0603x4
Issued Date:	26-Nov-25
Edition:	REV.A1

RoHS Compliant

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Anti-Sulfurated Thick Film Flat Array Chip Resistor



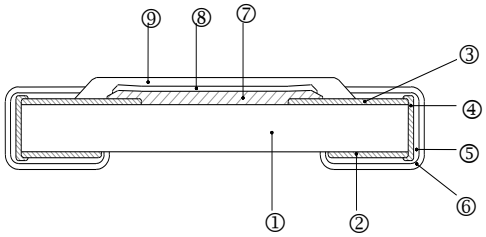
■Scope

– This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

■Features

– Special construction to prevent sulfuration in a sulfur containing environment
– Small size and light weight
– Reduction of assembly costs and matching with placement machines
– Reliability, high quality
– Suitable for IR reflow soldering
– MSL: Level 1

■Construction

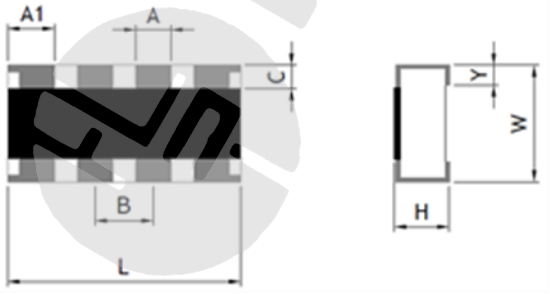


①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Primary Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Secondary Overcoat

■Applications

– High-end Computer
– Industrial Equipment
– Automatic Equipment Controller
– Medical Equipment
– High-end Multimedia Electronics
– Outdoor Electronic Applications

■Dimensions

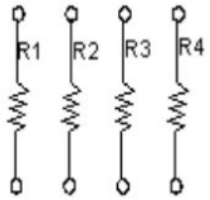


Type	Number of Resistors	L (mm)	W (mm)	H (mm)	A (mm)	A1 (mm)	B (mm)	C (mm)	Y (mm)	Weight (g) (1000pcs)
ASF42	4	2.00±0.10	1.00±0.10	0.45±0.10	0.30±0.10	0.40±0.10	0.5±0.10	0.20±0.10	0.30±0.10	3.3
ASF43	4	3.20±0.10	1.55±0.10	0.55±0.10	0.50±0.15	0.65±0.10	0.8±0.05	0.23±0.15	0.40±0.10	9.0

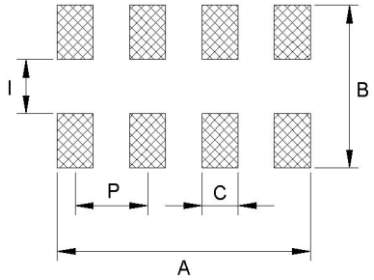
■Part Numbering

ASF	43	F	T	F	X	1002
Product Type	Dimensions	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	Power Rating	Resistance
	42: 0402x4 43: 0603x4	F: ±1% J: ±5% or Jumper	T: 7"Taping Reel V:10"Taping Reel W:13"Taping Reel	F: ±200 -: No specified (For Jumper)	Y: 1/16W X: 1/10W	0030: 3Ω 1000: 100Ω 1002: 10KΩ 2201: 2.2KΩ 1003: 100KΩ 1004: 1MΩ R0R0: 0Ω

■Equivalent Circuit Diagram

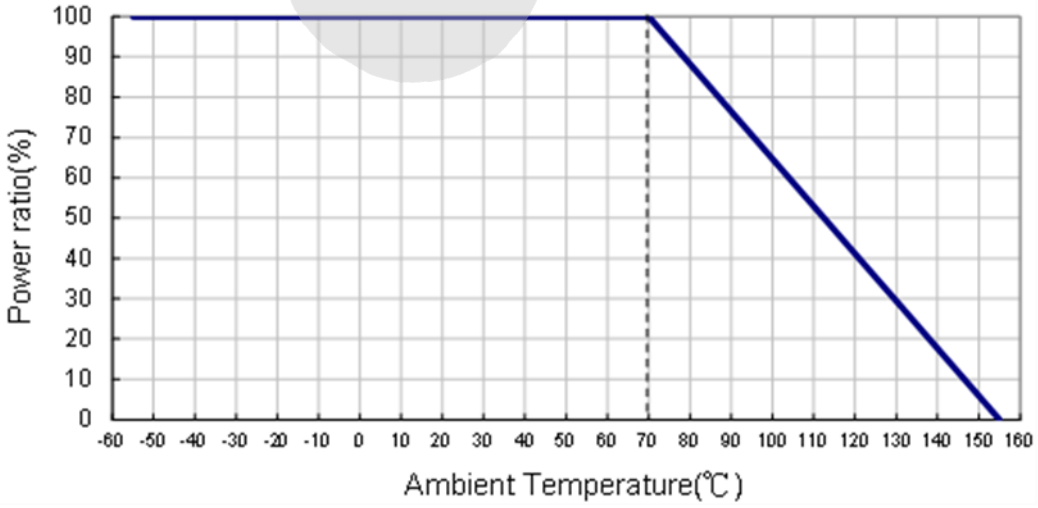


■Recommend Land Pattern

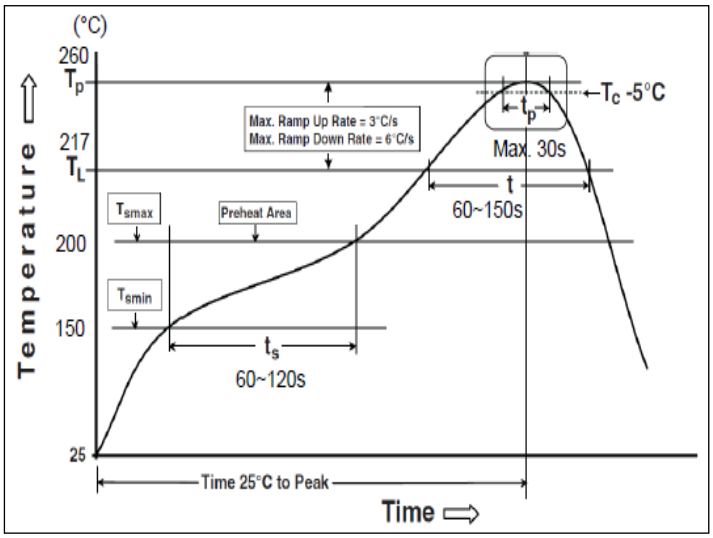


Type	A (mm)	B (mm)	C (mm)	I (mm)	P (mm)
ASF42	2.10	1.80	0.30	0.50	0.50
ASF43	3.10	2.85	0.45	0.80	0.80

■Derating Curve



■Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	**Pb-Free Assembly**
Preheat Min. Temperature (Tsmin) Max Temperature (Tsmax) Preheating time (ts) from (Tsmin to Tsmax)	 150 °C 200 °C 60-120 seconds
Ramp-up rate (T_L to Tp)	3 °C/second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217 °C 60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5 °C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to T_L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■Standard Electrical Specifications

Item / Type	Power Rating at 70℃	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Number of Resistors	Resistance Range		TCR (PPM/℃)
						±1% (E24,E96)	±5% (E24)	
ASF42	1/16W	-55 ~ +155°C	50V	100V	4	10Ω - 1MΩ	1Ω - 10MΩ	±200
						-	0Ω(<50mΩ)	-
ASF43	1/10W	-55 ~ +155°C	50V	100V	4	10Ω - 1MΩ	1Ω - 10MΩ	±200
						-	0Ω(<50mΩ)	-

Operating Voltage=$\sqrt{}$(P*R) or Max. Operating Voltage listed above, whichever is lower.
Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. Overload Voltage listed above, whichever is lower.
The power rating depends on the maximum temperature of the resistive element. Due to the power dissipation of the resistor, the temperature of the resistive element will rise depending on the condition of heat dissipation from PCB. The maximum power rating in application only applies if the temperature of the resistive element is not exceed 125 ℃.
■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■Environmental Characteristics

Item	Requirement			Test Method
	±1%	±5%	Jumper	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.			**JIS-C-5201-1 4.8** **IEC-60115-1 4.8** At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	±(2.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.13** **IEC-60115-1 4.13** RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G			**JIS-C-5201-1 4.6** **IEC-60115-1 4.6** Max. Overload Voltage for 1 minute

Item	Requirement			Test Method
	±1%	±5%	Jumper	
Endurance	±(2.0%+0.10Ω)	±(3.0%+0.10Ω)	<50mΩ	**JIS-C-5201-1 4.25** **IEC-60115-1 4.25.1** 70±2°C, RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hr “OFF”
Damp Heat with Load	±(2.0%+0.10Ω)	±(3.0%+0.10Ω)	<50mΩ	**JIS-C-5201-1 4.24** **IEC-60115-1 4.24** 40±2°C, 90~95% R.H., RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hr “OFF”
Dry Heat	±(1.0%+0.05Ω)	±(1.5%+0.10Ω)	<50mΩ	**JIS-C-5201-1 4.23** **IEC-60115-1 4.23.2** at +155°C for 1000 hrs
Bending Strength	±(1.0%+0.05Ω)	±(1.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.33** **IEC-60115-1 4.33** Bending once for 60 seconds with 3mm
Solderability	95% min. coverage			**JIS-C-5201-1 4.17** **IEC-60115-1 4.17** 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.18** **IEC-60115-1 4.18** 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover			**JIS-C-5201-1 4.7** **IEC-60115-1 4.7** 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≦5% Total leaching area ≦ 10%			**JIS-C-5201-1 4.18** **IEC-60068-2-58 8.2.1** 260±5°C for 30 seconds
Rapid Change of Temperature	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.19** **IEC-60115-1 4.19** -55°C to +155°C, 5 cycles
Sulfur Test	±(0.5%+0.05Ω)	±(0.5%+0.05Ω)	<50mΩ	**ASTM-B-809-95** H_2S, 50±2°C, 91~93% R.H., no power rating for 1000 hrs

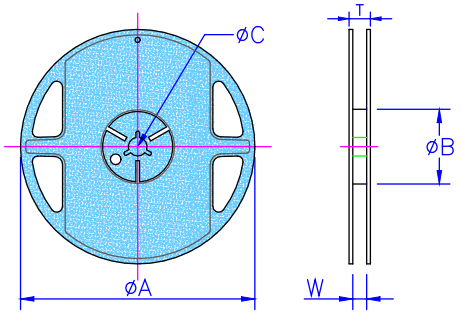
RCWV(Rated Continuous Working Voltage)=√(P*R) or Max. Operating Voltage whichever is lower.

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

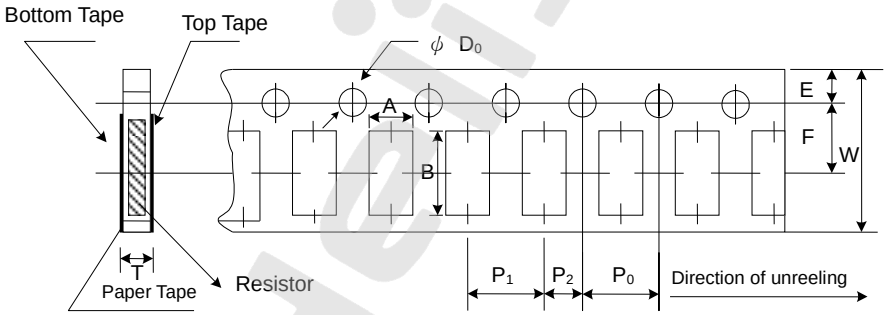
■Packaging

Reel Specifications & Packaging Quantity



Type	Packaging Quantity		Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
ASF42 ASF43	Paper	5K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		10K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		20K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
ASF42	1.20±0.1	2.20±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	2.0±0.05	1.50+0.1,-0	0.70±0.1
ASF43	1.95±0.1	3.50±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	4.0±0.05	2.0±0.05	1.50+0.1,-0	0.85±0.1

■Marking

1% for ASF42/ASF43 : 4 digits marking (non-including E24 series)

Example:

Resistance	102Ω	2.49KΩ	49.9KΩ	121KΩ
marking	1020	2491	4992	1213

1% & 5% for ASF42/ ASF43 : 3 digits marking in E24

Example: 101=100Ω 102=1KΩ (1^{st} and 2^{nd} are E24 code and 3^{rd} code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A	Jan 06, 25	-	- New product release
Version A1	Nov 26, 25	-	- Add ASF42 production range