Data Sheet

Customer:	
Product:	High Voltage Thick Film Chip Resistor - HVR Series
Size:	0402/0603/0805/1206/2010/2512
Issued Date:	08-Jul-25
Edition:	REV.C

RoHS Compliant

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08-Jul-25	08-Jul-25	24-Jan-25		
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High Voltage Thick Film Chip Resistor



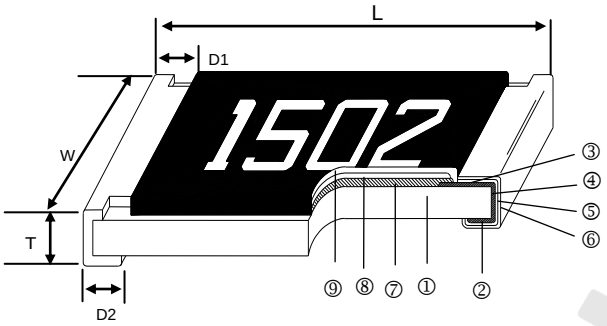
Scope

—This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

Features

—Highly reliable multilayer electrode construction
—Higher component and equipment reliability
—Excellent performance at high voltage
—Reduced size of final equipment
—IEC 62368-1 & IEC 60950-1 Safety Certificate issued by UL Demko
—AEC-Q200 Compliance
—MSL: Level 1

Construction



①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Primary Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Secondary Overcoat

Applications

—Inverter
—Outdoor Equipments
—Converter
—High Pulse Equipment

Dimensions

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)	Weight (g) (1000pcs)
HVR02	0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10	0.620
HVR03	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	2.042
HVR05	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20	4.368
HVR06	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20	8.947
HVR0A	2010	5.00±0.10	2.50±0.15	0.55±0.10	0.60±0.25	0.50±0.20	24.241
HVR12	2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.25	0.50±0.20	39.448

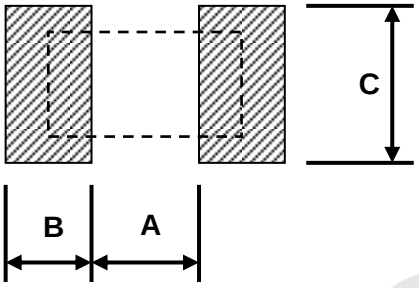
■IEC 62368-1 & IEC 60950-1 Safety Certificate Scope

	HVR02	HVR03	HVR05	HVR06	HVR0A	HVR12
G.10.3 (impulse test)	10M~100M	10M~100M	100K~100M	470K~100M	51K~100M	30K~100M
G.10.4 (Voltage surge test)			10M~100M			
G.10.5 (Impulse test)			100K~100M			
G.10.6 (Overload test)	10M~100M	10M~100M	100K~100M			

■Part Numbering

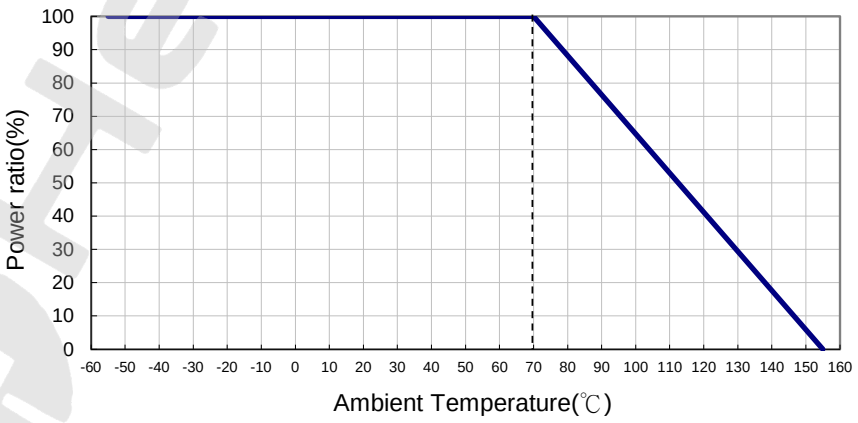
HVR	03	F	T	E	X	1003
Product Type	Dimensions	Resistance Tolerance	Packaging Code	TCR (PPM/℃)	Power Rating	Resistance
	02: 0402 03: 0603 05: 0805 06: 1206 0A: 2010 12: 2512	F: ±1% J: ±5%	T: 7"Taping Reel V:10"Taping Reel W:13"Taping Reel	E: ±100 F: ±200 H: ±400	Y: 1/16W X: 1/10W W: 1/8W V: 1/4W U: 1/2W T: 1W	1003: 100KΩ 1004: 1MΩ 1005: 10MΩ

■Recommend Land Pattern

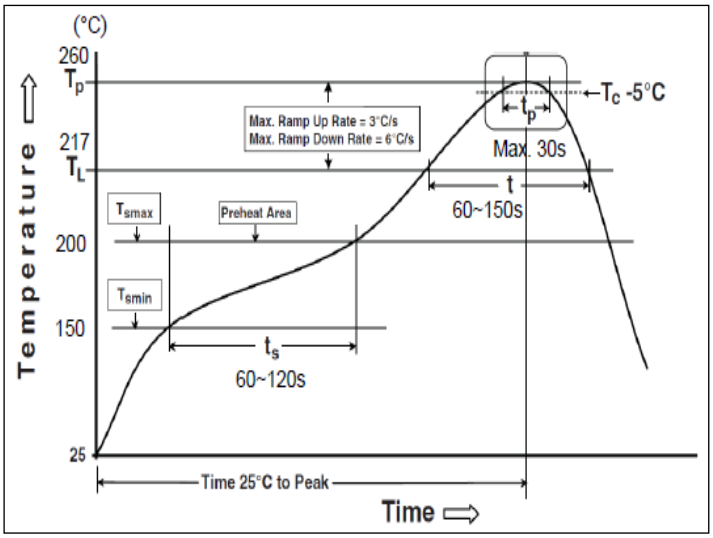


Type	A (mm)	B (mm)	C (mm)
HVR02	0.50	0.45	0.60
HVR03	0.90	0.60	0.90
HVR05	1.20	0.70	1.30
HVR06	2.00	0.90	1.60
HVR0A	3.80	0.90	2.80
HVR12	4.90	1.60	3.50

■Derating Curve



■Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	**Pb-Free Assembly**
Preheat Min. Temperature (Tsmin) Max Temperature (Tsmax) Preheating time (ts) from (Tsmin to Tsmax)	 150 °C 200 °C 60-120 seconds
Ramp-up rate (T_L to Tp)	3 °C/second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217 °C 60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5 °C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to T_L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■Standard Electrical Specifications

Item / Type	Power Rating at 70℃	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range		TCR (PPM/℃)
					±1%(E24、E96)	±5%(E24)	
HVR02 (0402)	1/16W	-55 ~ +155°C	100V	200V	39KΩ - 1MΩ		±100
					1.02MΩ - 10MΩ	1.1MΩ - 20MΩ	±200
					-	22MΩ - 100MΩ	±400
HVR03 (0603)	1/10W		200V	400V	56KΩ - 1MΩ		±100
					1.02MΩ - 10MΩ	1.1MΩ - 20MΩ	±200
					-	22MΩ - 100MΩ	±400
HVR05 (0805)	1/8W		400V	800V	100KΩ - 1MΩ		±100
					1.02MΩ - 10MΩ	1.1MΩ - 20MΩ	±200
					-	22MΩ - 100MΩ	±400
HVR06 (1206)	1/4W		500V	1000V	100KΩ- 1MΩ		±100
					1.02MΩ - 10MΩ	1.1MΩ - 20MΩ	±200
					-	22MΩ - 100MΩ	±400
HVR0A (2010)	1/2W		2000V	3000V	51KΩ- 1MΩ		±100
					1.02MΩ - 20MΩ	1.1MΩ - 20MΩ	±200
					-	22MΩ - 100MΩ	±400
HVR12 (2512)	1W		3000V	4000V	30KΩ - 1MΩ		±100
					1.02MΩ - 20MΩ	1.1MΩ - 20MΩ	±200
					-	22MΩ - 100MΩ	±400

Operating Voltage=$\sqrt{}$(P*R) or Max. Operating Voltage listed above, whichever is lower.

Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. Overload Voltage listed above, whichever is lower.

■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■Environmental Characteristics

Item	Requirement		Test Method
	±1%	±5%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		**JIS-C-5201-1 4.8** **IEC-60115-1 4.8** At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	±(2.0%+0.05Ω)	**JIS-C-5201-1 4.13** **IEC-60115-1 4.13** RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G		**JIS-C-5201-1 4.6** **IEC-60115-1 4.6** Max. Overload Voltage for 1 minute
Endurance	±(2.0%+0.10Ω)	±(3.0%+0.10Ω)	**JIS-C-5201-1 4.25** **IEC-60115-1 4.25.1** 70±2°C, RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hr “OFF”
Damp Heat with Load	±(2.0%+0.10Ω)	±(3.0%+0.10Ω)	**JIS-C-5201-1 4.24** **IEC-60115-1 4.24** 40±2°C, 90~95% R.H., RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hr “OFF”
Dry Heat	±(1.0%+0.05Ω)	±(1.5%+0.10Ω)	**JIS-C-5201-1 4.23** **IEC-60115-1 4.23.2** at +155°C for 1000 hrs
Bending Strength	±(1.0%+0.05Ω)	±(1.0%+0.05Ω)	**JIS-C-5201-1 4.33** **IEC-60115-1 4.33** Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
Solderability	95% min. coverage		**JIS-C-5201-1 4.17** **IEC-60115-1 4.17** 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	**JIS-C-5201-1 4.18** **IEC-60115-1 4.18** 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover		**JIS-C-5201-1 4.7** **IEC-60115-1 4.7** HVR02: 150V for 1 minute HVR03: 300V for 1 minute HVR05/HVR06/HVR0A/HVR12: 500V for 1 minute
Leaching	Individual leaching area ≦5% Total leaching area ≦ 10%		**JIS-C-5201-1 4.18** **IEC-60068-2-58 8.2.1** 260±5°C for 30 seconds
Rapid Change of Temperature	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	**JIS-C-5201-1 4.19** **IEC-60115-1 4.19** -55°C to +155°C, 5 cycles

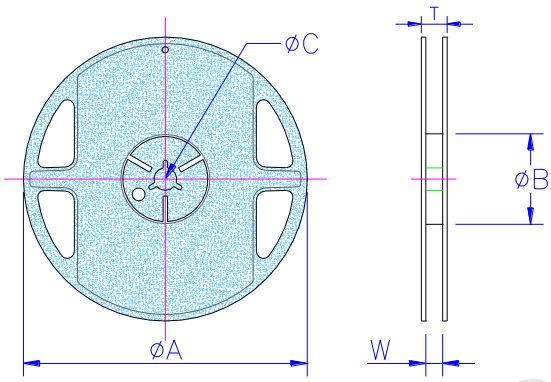
RCWV(Rated Continuous Working Voltage)=√(P*R) or Max. Operating Voltage whichever is lower.

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

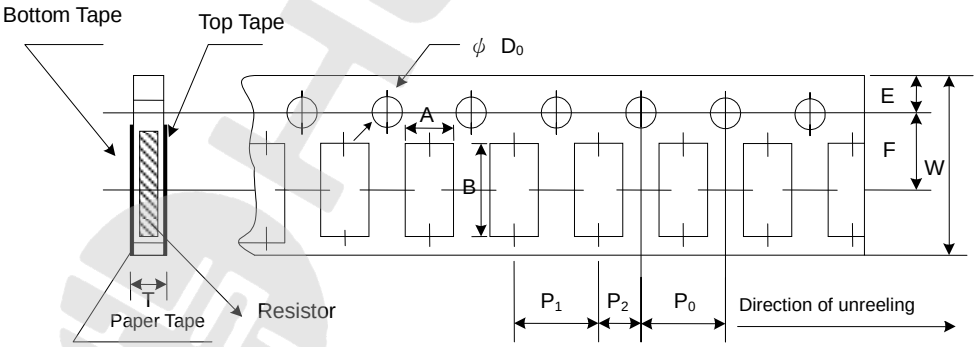
■Packaging

Reel Specifications & Packaging Quantity



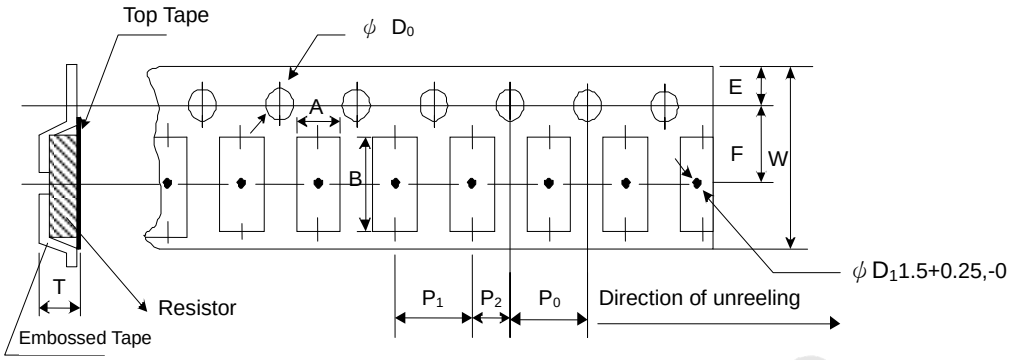
Type	Packaging Quantity		Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
HVR02	Paper	10K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		20K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		40K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
HVR03 HVR05 HVR06	Paper	5K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		10K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		20K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
HVR0A HVR12	Embossed	4K	12mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.5	13.0±0.5	15.5±0.5
		8K	12mm	10 inch	250±1.0	62±0.5	13.0±0.5	12.5±0.5	16.5±0.5

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
HVR02	0.65±0.10	1.15±0.10	8.00±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.50+0.1,-0	0.45±0.10
HVR03	1.10±0.10	1.90±0.10	8.00±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.70±0.10
HVR05	1.60±0.10	2.40±0.20	8.00±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
HVR06	1.90±0.10	3.50±0.20	8.00±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10

Embossed Plastic Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
HVR0A	2.80±0.10	5.40±0.20	12.0±0.30	1.75±0.10	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.1, -0	1.2^{+0}
HVR12	3.50±0.10	6.70±0.10	12.0±0.30	1.75±0.10	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.1, -0	1.2^{+0}

Marking

No Marking for 0402

1% for 0805/1206/2010/2512: 4 digits marking

Example:

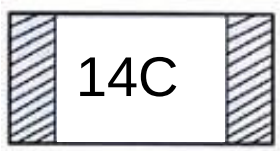
Resistance	49.9KΩ	100KΩ	1MΩ	4.99MΩ	10MΩ
Marking	4992	1003	1004	4994	1005

5% for 0603/0805/1206/2010/2512: 3 digits marking in E24

Example: 124=120KΩ 106=10MΩ (1st and 2nd are E24 code and 3rd code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

1% for 0603: 3 digits marking in E96



3 digits marking for Example: 75C=59KΩ 39E=2.49MΩ

■Marking Table

Code	E96	Code	E96	Code	E96	Code	E96
01	100	**25**	178	**49**	316	**73**	562
02	102	**26**	182	**50**	324	**74**	576
03	105	**27**	187	**51**	332	**75**	590
04	107	**28**	191	**52**	340	**76**	604
05	110	**29**	196	**53**	348	**77**	619
06	113	**30**	200	**54**	357	**78**	634
07	115	**31**	205	**55**	365	**79**	649
08	118	**32**	210	**56**	374	**80**	665
09	121	**33**	215	**57**	383	**81**	681
10	124	**34**	221	**58**	392	**82**	698
11	127	**35**	226	**59**	402	**83**	715
12	130	**36**	232	**60**	412	**84**	732
13	133	**37**	237	**61**	422	**85**	750
14	137	**38**	243	**62**	432	**86**	768
15	140	**39**	249	**63**	442	**87**	787
16	143	**40**	255	**64**	453	**88**	806
17	147	**41**	261	**65**	464	**89**	825
18	150	**42**	267	**66**	475	**90**	845
19	154	**43**	274	**67**	487	**91**	866
20	158	**44**	280	**68**	499	**92**	887
21	162	**45**	287	**69**	511	**93**	909
22	165	**46**	294	**70**	523	**94**	931
23	169	**47**	301	**71**	536	**95**	953
24	174	**48**	309	**72**	549	**96**	976

Code	A	B	C	D	E	F	X	Y			
Multiplier	10^0	10^1	10^2	10^3	10^4	10^5	10^{-1}	10^{-2}			

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version B	Jun 03, 2014	-	- Environmental Characteristics updated
Version B1	Oct 27, 2014	-	- Standard Electrical Specifications updated - Environmental Characteristics updated
Version B2	Jul 15, 2016	-	- Remove Material Description - Modify Storage Temperature
Version B3	Jan 12, 2018	-	- Increase IEC 62368-1 & IEC 60950-1 Safety Certificate Scope
Version B4	May 20, 2019	-	- Modify TCR Test description
Version B5	Mar 10, 2021	-	- Modify Bending Test description - Increase large reel packaging code - modify 2010 Embossed Plastic Tape B Specification - modify Soldering Condition (IPC/JEDEC J-STD-020)
Version B6	Nov 15, 2021	-	- Increase the shelf life description
Version B7	Feb 15, 2022	-	- Derating Curve changes the temperature range
Version B8	Jun 15, 2022	-	- Modify Soldering Condition
Version B9	Jan 24, 2025	-	- Modify the descriptions in the Features
Version C	Jul 08, 2025	-	- Modify the descriptions in the Features - Modify 0402 Dimensions - Modify IEC 62368-1 & IEC 60950-1clause